

Finishing and Stone Setting Services

Once your product is cast, we offer a range of services that can decrease your workload. Our casting department offers multiple finishing levels. **Ask for clip & ship or mass finish if you want to finish the product yourself.**



Finishing Services	Definition	Charges
Clip & Ship	no finishing (Multiple clipping charges may apply.)	no charge
Burnish Finish*	the product is clipped off the tree and run through a magnetic tumble. No despruing, grinding, sanding or bench work is done.	starts at \$5.00
Mass Finish*	includes grind, de-sprue and magnetic tumble	starts at \$10.29
Sand Blast or Bead Blast**		starts at \$4.99
Rhodium Plating**	white gold only, includes hand polish	\$40.00
Satin Finish**	hand applied	starts at \$12.45
Hand Polish		\$30.00
Karat Stamping		\$2.50
Melee Stone Setting		starts at \$3.89
Center Stone Setting		starts at \$9.49

*Pricing for gold and silver. Prices slightly higher for palladium and platinum.

**Masking is an additional \$10.

SILVER CASTINGS

- Sterling pieces are limited to Clip & Ship, Burnish or Mass Finish. We DO NOT offer additional finishing services for silver.
- There is a 10 piece minimum for silver.

NEED A POST ADDED TO YOUR EARRING?



OR



A CHAIN ADDED TO YOUR PENDANT?

We offer earring and necklace/chain assembly.
Call for details.

CASTING TIME FRAMES

3-4 DAYS

Gold clip & ship

5-7 DAYS

Platinum clip & ship

7-10 DAYS

- large volume clip & ship (50+ pcs) where customer provides mold
- medium volume with mass finishing (25-50 pcs)
- small volume hand polishing (1-10 pcs)

10-14 DAYS

- new model from existing CAD (Wax has to be cast, cleaned up with correct sprue, molded, cut and injected. Then waxes must be cleaned, treed and cast.)
- mold services
- large volume with mass finishing
- medium volume with hand polishing
- small volume setting from existing mold

15-20 DAYS

- large volume hand polishing
- small volume setting from new CAD or mold
- medium to large volume setting

These are general time frames and are subject to change due to volume of orders in-house and the holiday seasons.